**Aluminum Blocks - Indy Maxx Aluminum Blocks, Upgrades & Labor**

**Water Indy Maxx Aluminum B, RB or Hemi Blocks Includes:**
- Choice of Sleeves
- Cam Bearings & Screw in Core Plugs Installed
- Dowels and Oil Gallery Plugs Supplied
- Steel Billet Main Caps

  **Steel Billet Main Caps**
  - All 5 Main Caps Are Cross Bolted
  - Siamese Dry Sleeve Construction
  - 300 Between Cyl. at 4.500” Bore
  - Finished Line Hole

  **400 B Wedge Indy Maxx Aluminum Water Block (9.980) (400 or 440 Mains Available)**
  - Part # 400-B4-MWB .......................... $5,000.00

  **440 RB Wedge Indy Maxx Aluminum Water Block (9.980 or 10.720) (400 Mains Available)**
  - Part # 440-B4-MWB .......................... $5,000.00

  **440 RB Wedge Indy Maxx Aluminum Water Block (9.980 or 10.720) (400 Mains Available)**
  - Part # 440-B6-MWB .......................... $5,000.00

  **Upgrade to Solid Block**
  - **Part # 440-B6-MWB** .......................... $5,000.00

**Solid Indy Maxx Aluminum Blocks Sold Fully Machined Only and Includes:**
- Choice of Sleeves
- Cam Bearings & Screw in Core Plugs Installed
- Dowels and Oil Gallery Plugs Supplied
- Spayed Steel Billet Main Caps

  **9/16” Main Studs**
  - Head Studs Not Included
  - Deck Set & Receiver Grooved
  - 7057 Material Main Caps

  **426 HEMI Indy Maxx Aluminum Solid Block (9.980 or 10.720)**
  - Part # 426-B4-MSB .......................... $2,500.00

**AMC Indy Aluminum Water Blocks includes:**
- Choice of Sleeves
- Cam Bearings & Screw in Core Plugs Installed
- Dowels and Oil Gallery Plugs Supplied
- Spayed Steel Billet Main Caps

  **Indy IC-401 AMC Indy Maxx Aluminum Bare Water Block (9.200 to 9.400)**
  - Part # 401-B4-MWB .......................... $6,000.00

  **Upgrade to Solid Block**
  - **Part # 401-B4-MWB** .......................... $6,000.00

**Labor Upgrades & Parts Indy Maxx Block - Applies to Indy Maxx Aluminum Blocks Listed Above:**
- **Bore & Horse with Torque Plate**
  - Deck: Square Deck Block with BHU Fixture
  - Stroke Clearance: CNC Machine Crankshaft Stroke Clearance
  - Oil Pan: Stock Location
  - Receiver Groove: Machine Deck of Block for Receiver Grooves
  - Head Oilin: Machine For Internal Head Oiling (wedge or hemi)
  - Wide Pan Rails: Machine Pan Rails to Accept Indy Maxx Wide Pan
  - Furnish & Install Oil Cross-Over Line
  - Raised Camshaft: Machine Block for +.250” Raised Camshaft
  - Lifters: Custom Lift Location
  - Sleeves: Remove & Install 8 Cylinder Sleeves (Does Not Include Sleeves)
  - Oil for Hydraulic Cam Oiling on Maxx Block
  - Bush Lifters for Potted Oiling (Does Not include bushing)
  - Lifters Bushings For Potted Oiling (set of 16 for 960 lifter 030 hole)
  - Rough Bore Only (No Hone)
  - 55mm Roller Cam Bearings or 55mm and 60mm Babbit Installed (Includes Bearings)
  - Ford Cam Bearings Installed (Includes Bearings)
  - Machine for ½ Head Studs
  - Replacement Sleeves (Each)
  - Upgrade Block to Accommodate 4.502 Bore Sleeves
  - Replacement Core Plugs for Indy Maxx Block (Each)
  - Replacement MAXX Block Plug Kit

**Cast Iron Blocks - Mopar Performance, & Indy Stock Blocks**

**Mopar Siamese or Water Cast Iron 340, 440, & 426 Blocks**
- **R-3 9.200 Deck Water Block 59 Degree 340 Mains**
  - Part # 340-B4-R32 .......................... $3,800.00

- **R-3 9.560 Deck Water Block 59 Degree 340 Mains**
  - Part # 340-B4-R35 .......................... $3,800.00

- **R-3 9.560 Deck Water Block 48 Degree 340 Mains**
  - Part # 340-B4-R36 .......................... $3,800.00

- **340 Resto Water Block (48 Degree Available)**
  - Part # 340-B4-RWB .......................... $3,800.00

- **340 Resto Siamese Block (48 Degree Available)**
  - Part # 340-B4-RSB .......................... $3,800.00

- **440 Wedge Siamese Mopar World Block**
  - Part # 440-B4-RSB .......................... $3,800.00

- **426 Hemi Siamese Mopar World Block**
  - Part # 426-B4-HSB .......................... $3,800.00

**Upgrade to Indy Aluminum Main Caps Installed - Weight Savings of an Additional 7.5 lbs. (Wedge & Hemi Siamese Cross Bored Blocks Only)**
- **$750.00**

**Upgrade to Fully Machined, Blue Printed, and Including:**
- Cam Bearings, Dowels, and Plugs Installed
- CNC Bored (Located Off Deck Dowels)
- Square Deck With BHU Fixture
- Line Hole Finished

**Machine Block for 50mm Small Block or 55 mm Big Block Roller Cam.**

**Indy Stock Street Cast Iron 360, 400 & 440 Blocks**

**Select Chrysler or AMC Bare Stock Blocks Fully Machined, Blue Printed and Including:**
- Oven Baked & Shot Blasted
- Line Honed with New ARP Main Bolts
- Blue Printed AMC 360 Bare Stock Block
- Blue Printed AMC 401 Bare Stock Block
- Blue Printed Chrysler 360 A-Engine Bare Stock Block
- Blue Printed Chrysler 400 Bare Stock Blocks
- Blue Printed Chrysler 440 Bare Stock Blocks

**$500 Block Core Charge**

**Main Studs & Bolts**
- **440-M1-5001**
  - ARP Main Cap Bolt Kit for 318, 340, 360, 400 and 440 Stock Blocks
  - $105.00

- **426-M1-5001**
  - ARP Main Cap Stud Kit for OEM Hemi Block (NO SIDE BOLTS)
  - $105.00

- **440-M1-5002**
  - ARP Main Cap Stud Kit for 318, 340, 360, 400 AND 440 Stock Blocks
  - $105.00