Legend Hemi® (Street) Part # 426-R6-605H
Callies 4340 Steel Crank (4.750” x 2.2” Pin), Eagle 3D H-Beam Rods (7.100” x 990” Pin), Diamond Dome Pistons (4.500” Bore), Rings, Rod & Main Bearings, Dome Piston: 10.75 to 1 with 176cc, $5,195.00
For 636” Add $300.
Labor to Internally Balance Rotating Assembly Add $1,995.00

Legend Hemi® (Race) Part # 426-R6-636H
Callies 4340 Steel Crank (57/2: 4.500”x2.2”/636” 5.00”x2.2”), GRP Alum Rods (57/2: 7.150”x.990” Pin 636.950”x.990” Pin), Diamond Dome Pistons (4.500” Bore) Rings, Rod & Main Bearings, 57/2” Dome Piston: 14.5 to 1 with 176cc & 15 to 1 with 166cc / 636” Dome Piston: 15 to 1 with 166cc
$6,195.00
For 636” Add $800.
Labor to Internally Balance Rotating Assembly Add $1,795.00

Aluminum Blocks - Indy Maxx Aluminum Blocks, Upgrades & Labor

Water Indy Maxx Aluminum B, RB or Hemi Blocks Includes:
Choice of Sleeves
Cam Bearings & Screw in Core Plugs Installed
Dowels and Oil Gallery Plugs Supplied
Steel Billet Main Caps

400 B Wedge Indy Maxx Aluminum Water Block (9.980” (400 or 440 Mains Available)
Part # 400-B4-MWB $6,500.00
440 RB Wedge Indy Maxx Aluminum Water Block (9.980” or 10.720”) (400 Mains Available)
Part # 440-B4-MWB $6,500.00
426 Hemi Indy Maxx Aluminum Water Block (9.980” or 10.720”)
Part # 426-B4-MWB $6,500.00
Upgrade to Solid Bore
$500.00

Solid Indy Maxx Aluminum Blocks Sold Fully Machined Only and Includes:
Finished bored and honed cylinders
916” Main Studs
All 5 Main Caps Cross Bored (1/2” per)
Huge Billet Aluminum Main Caps

426 HEMI Indy Maxx Aluminum Solid Block (9.980” or 10.720”)
Part # 426-B4-MSB $7,500.00
430/440 Hemi Studs & Nuts for Indy Legend Heads on Maxx Solid Block

AMC Indy Aluminum Water Blocks includes:
Choice of Sleeves
Cam Bearings & Screw in Core Plugs Installed
Dowels and Oil Gallery Plugs Supplied
Spayed Steel Billet Main Caps

Indy 426 AMC Indy Maxx Aluminum Bare Water Block (9.200” to 9.400”
Part # 401-B4-MWB $6,800.00
Upgrade to Solid Bore
$500.00
Upgrade to 550mm Roller Cam Bearing Option (Needle Roller Bearings MUST USE CUSTOM CAM)
$600.00

Labor Upgrades & Parts for Indy Maxx Block - Applies to Indy Maxx Aluminum Blocks Listed Above
Bore & Hone with Torque Plate
Deck: Square Deck Block with BHI Fixture
Stroke Clearance: CNC Machine Crankshaft Stroke Clearance
Deple Stock: Stick Location
Receiver Groove: Machine Deck of Block for Receiver Grooves
Head Oil: Machine For Internal Head Oiling (wedge or hemi)
Wide Pan Rails: Machine Pan Rails to Accept Indy Maxx Wide Pan
Furnish & Install Oil Cross-Over Line
Raised Camshaft: Machine Block for +.250” Raised Camshaft
Lifter: Custom Lifter Location

Sleeves: Remove & Install 8 Cylinder Sleeves (Does NOT Include Sleeves)
Drill for Hydraulic Cam Oiling on Maxx Block
Rough Bore Only (No Hone)
50mm Roller Cam Bearings or 55mm and 60mm Babbit Installed (Includes Bearings)
Forst Cam Bearings Installed (Includes Bearings)
Machine for ½ Head Studs
Replacement Sleeves (Each)
Upgrade Block to Accommodate 4.562 Bore Sleeves
Replacement Core Plug for Indy Maxx Block (EACH)
Replacement Maxx Block Plug Kit

Cast Iron Blocks - Mopar Performance, & Indy Stock Blocks

Mopar Siamese or Water Cast Iron 340, 440, & 426 Blocks
R-9 9.200 Deck Water Block 59 Degree 340 Mains
Part # 340-B4-R39 $3,800.00
R-9 9.560 Deck Water Block 59 Degree 340 Mains
Part # 340-B4-R35 $3,800.00
R-9 9.560 Deck Siamese Block 48 Degree, 340 Mains
Part # 340-B4-R36 $3,800.00
340 Resto Water Block (48 Degree Available)
Part # 340-B4-RWB $3,800.00
340 Resto Siamese Block (48 Degree Available)
Part # 340-B4-RSB $3,800.00
440 Wedge Siamese Mopar/World Block
Part # 440-B4-RSB $3,800.00
426 Hemi Siamese Mopar/World Block
Part # 440-B4-RSB $3,800.00
Upgrade to 426 Indy Stock Main Caps Installed - Weight Savings of an Additional 7.5 lbs. (Wedge & Hemi Siamese Cross Bored Blocks Only)
$735.00
Upgrade to Fully Machined, Blue Printed, and Including:

CNC Bored (Located Off Deck Dowels)
Square Deck With BHI Fixture
Machine Block for 50mm Small Block or 55mm Big Block Roller Cam
MUST USE CUSTOM CAM

*Prices subject to change due to availability, Call for current pricing.

Indy Stock Cast Iron 340, 400, & 440 Blocks

Select Chrysler or AMC Bare Stock Blocks Fully Machined, Blue Printed and Including:

Oven Baked & Shot Blasted
Line Honed with New ARP Main Bolts
Square Deck with BHI Fixture
Machined & Pressure Tested Bore & Plate Honed on Sunnen CK 616 Diamond hone

$500 Block Core Charge

Main Studs & Bolts

440-M1-500T ARP Main Cap Bolt Kit for 318, 340, 360, 400 and 440 Stock Blocks $105.00
426-M1-5601 ARP Main Cap Stud Kit for OEM Hemi Block (NO SIDE BOLTS) $105.00
440-M1-5402 ARP Main Cap Stud Kit for 318, 340, 360, 400 AND 440 Stock Blocks $105.00