



Rotating Assemblies Continued

605" Legend Hemi® (Street)		Part # 426-R6-605H
Callies 4340 Steel Crank (4.750" X 2.2" Pin), Eagle 3D H-Beam Rods (7.100" X .990" Pin), Diamond Dome Pistons (4.500" Bore), Rings, Rod & Main Bearings, Dome Piston: 10.75 to 1 with 170cc		4,650.00
Labor to Internally Balance Rotating Assembly Add		350.00

572-636" Legend Hemi® (Race)		Part # 426-R6-636H
Callies 4340 Steel Crank (572: 4.500"X2.2"/636": 5.00"X2.2"), GRP Alum Rods (572: 7.150"X.990" Pin/ 636:6.950"X.990" Pin), Diamond Dome Pistons (4.500" Bore) Rings, Rod & Main Bearings, 572" Dome Piston: 14.5 to 1 with 170cc & 15 to 1 with 166cc / 636" Dome Piston: 15 to 1 with 166cc		5,100.00
For 636" Add		800.00
Labor to Internally Balance Rotating Assembly Add	(Add 75.00 for Pin Fit)	350.00



Aluminum Blocks - Indy Maxx Aluminum Blocks, Upgrades & Labor

Water Indy Maxx Aluminum B, RB or Hemi Blocks Includes:

Choice of Sleeves	All 5 Main Caps Are Cross Bolted	Finished Lifter Bores
Cam Bearings & Screw in Core Plugs Installed	Siamese Dry Sleeve Construction	Std. Oil Pan Bolt Pattern
Dowels and Oil Gallery Plugs Supplied	.300 Between Cyl. at 4.500" Bore	Wide Oil Pan Bolt Pattern Available
Steel Billet Main Caps	Finished Line Hone	4.500" Machined Alum Block Weights 133 Lbs
400 B Wedge Indy Maxx Aluminum Water Block (9.980) (400 or 440 Mains Available)		Part # 400-B4-MWB 5,500.00
440 RB Wedge Indy Maxx Aluminum Water Block (9.980 or 10.720) (400 Mains Available)		Part # 440-B4-MWB 5,500.00
426 Hemi Indy Maxx Aluminum Water Block (9.980 or 10.720)		Part # 426-B4-MWB 5,500.00
Upgrade to Solid Block		500.00

Solid Indy Maxx Aluminum Blocks Sold Fully Machined Only and Includes:

Finished Bored and Honed Cylinders	Cam Bearings Installed	Extra Strength Added to Deck and Valley Area
9/16" Main Studs	Head Studs NOT Included	Features Superior Rear Valley Drain Backs
All 5 Main Caps Cross Bolted (1/2-13)	Deck Set & Receiver Grooved	Used When Pushing 1500 H.P. and Beyond
Huge Billet Alum Main Caps	7075 Material Main Caps	Machined Alum Block Weights 155 Lbs. 4.310" Bore
426 HEMI Indy Maxx Aluminum Solid Block (9.980 or 10.720)		Part # 426-B4-MSB 7,500.00
9/16 Head Studs & Nuts for Indy Legend Heads on Maxx Solid Block		495.00

AMC Indy Aluminum Water Blocks Includes:

Choice of Sleeves	Std. Bell housing & Front Cover	Lifter Bores & Lifter Oiling
Cam Bearings & Screw in Core Plugs Installed	Siamese Dry Sleeve Construction	Std. Oil Pan Bolt Pattern
Dowels and Oil Gallery Plugs Supplied	6 - 1/2X13 Head Bolts per Cyl	4.375" Machined Alum. Block Weights 115 Lbs
Splayed Steel Billet Main Caps	Line Hone & Clearance for Stroke	Redesigned Oil System
Indy IC-401 AMC Indy Maxx Aluminum Bare Water Block (9.200 to 9.400)		Part # 401-B4-MWB 5,500.00
Upgrade to Solid Block		500.00
Upgrade to 55mm Roller Cam Bearing Option (Needle Roller Bearings MUST USE CUSTOM CAM)		600.00

Labor Upgrades & Parts Indy Maxx Block - Applies to Indy Aluminum Blocks Listed Above:

Bore & Hone with Torque Plate	300.00
Deck: Square Deck Block with BHJ Fixture	150.00
Stroke Clearance: CNC Machine Crankshaft Stroke Clearance	250.00
Dip Stick: Stock Location	50.00
Receiver Groove: Machine Deck of Block for Receiver Grooves	140.00
Head Oiling: Machine For Internal Head Oiling (wedge or hemi)	100.00
Wide Pan Rails: Machine Pan Rails to Accept Indy Maxx Wide Pan	100.00
Furnish & Install Oil Cross-Over Line	100.00
Raised Camshaft: Machine Block for +.250" Raised Camshaft	100.00
Lifter: Custom Lifter Location	100.00
Sleeves: Remove & Install 8 Cylinder Sleeves (Does NOT include Sleeves)	175.00
Drill for Hydraulic Cam Oiling on Maxx Block	250.00
Rough Bore Only (No Hone)	150.00
55mm Roller Cam Bearings or 55mm and 60mm Babbit Installed (Includes Bearings)	600.00
Ford Cam Bearings Installed (Includes Bearings)	200.00
Machine for 1/2 Head Studs	100.00
Replacement Sleeves (Each)	150.00
Upgrade Block to Accommodate 4.562 Bore Sleeves	150.00
Replacement Core Plugs for Indy Maxx Block (EACH)	20.00



Cast Iron Blocks - Mopar Performance, & Indy Stock Blocks

Racer

Mopar Siamese or Water Cast Iron 340, 440, & 426 Blocks

R-3 9.200 Deck Water Block 59 Degree 340 Mains	Part # 340-B4-R392	*3,800.00
R-3 9.560 Deck Water Block 59 Degree 340 Mains	Part # 340-B4-R395	*3,800.00
R-3 9.560 Deck Siamese Block 48 Degree, 340 Mains	Part# 340-B4-R396	*3,800.00
340 Resto Water Block (48 Degree Available)	Part # 340-B4-RWB	*3,800.00
340 Resto Siamese Block (48 Degree Available)	Part # 340-B4-RSB	*3,800.00
440 Wedge Siamese Mopar/World Block	Part # 440-B4-WSB	*3,800.00
426 Hemi Siamese Mopar World Block	Part # 426-B4-HSB	*3,800.00
Upgrade to 5 Indy Aluminum Main Caps Installed - Weight Savings of an Additional 7.5 lbs. (Wedge & Hemi Siamese Cross Bolted Blocks Only)		*735.00

Upgrade to Fully Machined, Blue Printed, and Including:

Cam Bearings, Dowels, and Plugs Installed	Torque Plate Honed	CNC Lightening Outside of Block (Wedge & Hemi)
CNC Bored (Located Off Deck Dowels)	Finished Honed (Any Size)	CNC Stroke Clearance for 4.625" Stroke
Square Deck With BHJ Fixture	Line Hone Finished	1,050.00
Machine Block for 50mm Small Block or 55 mm Big Block Roller Cam	MUST USE CUSTOM CAM... (Bearings Included) 600.00	

*Prices subject to change due to availability. Call for current pricing.

Indy Stock Street Cast Iron 360, 400 & 440 Blocks

\$250 Block Core Charge

Select Chrysler or AMC Bare Stock Blocks Fully Machined, Blue Printed and Including:

Oven Baked & Shot Blasted	Cam Bearings & Plugs Installed	Magnfluxed & Pressure Tested
Line Honed with New ARP Main Bolts	Square Deck with BHJ Fixture	Bored & Plate Honed on Sunnen CK 616 Diamond Hone
Blue Printed AMC 360 Bare Stock Block		Part # 401-B4-SB3 1,195.00
Blue Printed AMC 401 Bare Stock Block		Part # 401-B4-SB4 1,795.00
Blue Printed Chrysler 360 A-Engine Bare Stock Block		Part # 360-B4-SB 1,195.00
Blue Printed Chrysler 400 Bare Stock Blocks		Part # 400-B4-SB 1,295.00
Blue Printed Chrysler 440 Bare Stock Blocks		Part # 440-B4-SB 1,295.00
Upgrade to Aluminum Main Caps (400 & 440 Blocks Only)		635.00

Main Studs & Bolts

440-M1-5001	ARP Main Cap Bolt Kit for 318, 340, 360, 400 and 440 Stock Blocks	82.00
426-M1-5601	ARP Main Cap Stud Kit for OEM Hemi Block (NO SIDE BOLTS)	82.00
440-M1-5402	ARP Main Cap Stud Kit for 318, 340, 360, 400 AND 440 Stock Blocks	82.00

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8621 Southeastern Avenue • Indianapolis, IN 46239 • (317) 862-3724 • Fax (317) 862-6300 • www.indyheads.com

Not legal for sale or use on pollution controlled motor vehicles. Effective Date 06/01/15. Prices subject to change without notice.

