

Pro Predator - Aluminum Heads for 440 or Hemi Blocks

Racer

Semi Pro Predator Head Kit Includes:		Engines under 600 cu in	Part # PRE-H1-HKSP	
Head Assembly w/ Hemi Pattern		2.200 Height Roller Springs	ARP Head Studs, Nuts & Washers	
Ductile Moly Seats Intake & Exhaust		Titanium Retainers - 10° Locks	Intake & Exhaust Gaskets	
11/32 - 2.400 SS x 1.840 SS Valves		Cast Aluminum Indy Valve Covers	Valve Cover Gaskets	
CNC Bowl Port, CNC Port Match		1x4 4500 Intake Big Volume		
CNC Chambers for 4.500 Bore		Complete PR Oil Rocker Kit		9,564.00
Pro Predator Head Kit Includes:		Engines over 600 cu in	Part # PRE-H1-HKP	
Head Assembly w/ Hemi Pattern		2.200 Height Roller Springs	ARP Head Studs, Nuts & Washers	
Beryllium Seats Intake & Exhaust		Titanium Retainers - 10° Locks	Intake & Exhaust Gaskets	
11/32 - 2.450 SS x 1.840 SS Valves		Cast Aluminum Indy Valve Covers	Valve Cover Gaskets	
Full CNC Porting 420cc or 460cc		Tunnel Ram Manifold 2x4500 Top		
CNC Chambers for 4.560 Bore		Complete PR Oil Rocker Kit		11,537.00
Head Kit Upgrade Options: Add to Kit				
440 Head Bolt Pattern				160.00
Mill & CC Chambers and Correct Intake Face				200.00
Titanium Intake Valves (2.400 or 2.450)				733.00
Titanium Exhaust Valves				742.00
Tunnel Ram Manifold with 2x4500 Top (Semi Pro Kit)				700.00
Tunnel Ram Plenum Spacer 1/2"				135.00
Install Spray Bars in Valve Covers				250.00
External Oil Line Kit				100.00
Heads – Bare & Assembled				
PRE-H1-1HB	Hemi Pattern Bare	Beryllium Seats	Bronze Guides, CNC Chambers (with or without valve job)	3,400.00
PRE-H1-1WB	Wedge Pattern Bare	Beryllium Seats	Bronze Guides, CNC Chambers (with or without valve job)	3,560.00
PRE-H1-1H	Hemi Pattern Bare	Ductile Moly Seats	Bronze Guides, CNC Chambers (with or without valve job)	3,160.00
PRE-H1-1W	Wedge Pattern Bare	Ductile Moly Seats	Bronze Guides, CNC Chambers (with or without valve job)	3,320.00
PRE-H1-1HBAS	Hemi Pattern Assembled	Beryllium Seats	Titanium Intake & SS Exhaust Valves, 2.200 Roller Springs, Titanium Retainers	5,893.00
PRE-H1-1WBAS	Wedge Pattern Assembled	Beryllium Seats	Titanium Intake & SS Exhaust Valves, 2.200 Roller Springs, Titanium Retainers	6,053.00
PRE-H1-1HAS	Hemi Pattern Assembled	Ductile Moly Seats	SS Intake & Exhaust Valves, 2.200 Roller Springs, Titanium Retainers	4,920.00
PRE-H1-1WAS	Wedge Pattern Assembled	Ductile Moly Seats	SS Intake & Exhaust Valves, 2.200 Roller Springs, Titanium Retainers	5,080.00
CNC Porting				
PRE-CNC-SM	CNC Bowl Port, CNC Port Match, CNC Chambers for 4.500 Bore, Cut for 2.400 x 1.840 Valves - for 540"-600" Engines			600.00
PRE-CNC-420	Full CNC Porting, CNC Chambers for 4.500 Bore, Cut for 2.400 x 1.840 Valves - for 540"-600" Engines			1,500.00
PRE-CNC-460	Full CNC Porting, CNC Chambers for 4.560 Bore, Cut for 2.450 x 1.840 Valves - for Engines over 600"			1,500.00
Manifolds – Indy Cast Aluminum				
PRE-I4-2	Manifold 4500 Single Four, Torquer Small Volume			595.00
PRE-I4-3	Manifold 4500 Single Four, Horsepower Big Volume			1,195.00
PRE-I4-15	Tunnel Ram Manifold with 2x4500 Top			1,295.00
PRE-I4-15T	4500 Top for Tunnel Ram Manifold			145.00
PRE-I4-15SV1T	Tunnel Ram Manifold Top, 2x SV1			200.00
PRE-I4-15S	1/2" Plenum Spacer for Tunnel Ram Manifold			145.00
PRE-I4-15L	Tunnel Ram Linkage Kit			195.00
Rockets and Accessories				
PRE-R4-48	Complete Rocker Kit (1.8 Ratio)	Custom Ratios Add 100.00		2,054.00
PRE-R4-49	Complete Rocker Kit (1.9 Ratio)	Custom Ratios Add 100.00		2,054.00
PRE-R4-5	Replacement Single Rocker w/ Shaft			140.00
PRE-R4-5A	Single Rocker Adjuster (Must Specify Push Rod has no oil hole or spray bar with oil hole) (ea.) (no nut)			25.00
Valve Covers – Indy Cast Aluminum				
PRE-V2-7	As Cast Valve Covers (Bolts not included)			395.00
PRE-V2-7S	Spray Bar As Cast Valve Covers			695.00
PRE-V2-7PC	Black Powder Coated Cast Valve Covers			695.00
PRE-V2-7SPC	Spray Bar Black Powder Coated Cast Valve Covers			995.00
PRE-V2-7P	Polished Cast Valve Covers			695.00
PRE-V2-7SP	Polished Spray Bar Cast Valve Covers			995.00
PRE-V2-LOGO	Engrave Logo in Valve Covers			300.00
PRE-V2-454P	External #3 Stainless Oil Line Kit for Spray Bar Valve Covers			100.00
Offset Distributors				
PRE-D3-100	Single Head Offset Distributor w/ MSD 5" Cap			795.00
PRE-D3-102	Dual Head Offset Distributor w/ MSD 5" Caps			1,195.00
PRE-D3-104	Small Block Chrysler Single head distributor (Designed for use w/6-71 Super Charger)			795.00
Bolts				
PRE-H3-17	ARP Wedge Head Studs, Nuts, & Washers			295.00
PRE-H3-22	ARP Hemi Head Studs, Nuts, & Washers			295.00
PRE-H3-15	Valve Cover Bolts & Washers			40.00
PRE-H3-24	Intake Bolts & Washers			40.00
PRE-H3-28	Exhaust Bolts & Washers			40.00
PRE-H3-30	Exhaust Studs & Nuts			75.00
Misc. Parts				
PRE-V2-100	Replacement Ductile Moly Seats – Intake (ea.)			30.00
PRE-V2-102	Replacement Ductile Moly Seats - Exhaust (ea.)			30.00
PRE-V2-200	Replacement Beryllium Seats (ea.)			48.00
PRE-V2-202	Replacement Valve Guide (ea.)			25.00
PRE-H6-32	CNC Header Flanges 2 1/4" or 2 3/8"			190.00
Gaskets				
PRE-G1-234P	Intake Gasket	HEAD GASKETS PG. 25		35.00
PRE-G1-230P	Valve Cover Gasket			35.00
PRE-G1-238P	Exhaust Gasket			35.00
Valves				
PRE-V1-12	2.400 Stainless, 11/32" Stem			247.00
PRE-V1-13	1.840 Stainless, 11/32" Stem			238.00
PRE-V1-12T	2.400 Titanium, 11/32" Stem .290 Tip Inserts	Add 120.00 for 5/16" Stem .290 Tip Inserts		980.00
PRE-V1-12245T	2.450 Titanium, 11/32" Stem .290 Tip Inserts	Add 120.00 for 5/16" Stem .290 Tip Inserts		980.00
PRE-V1-13T	1.840 Titanium, 11/32" Stem .290 Tip Inserts	Add 120.00 for 5/16" Stem .290 Tip Inserts		980.00
Springs				
ALL-S2-26028	Roller Springs, 2.2 Installed, 1.677 OD, 345lb. Seat Pressure			650.00



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