



Pro Predator - Aluminum Heads for 440 or Hemi Blocks

Racer

Semi Pro Predator Head Kit Includes:		Engines under 600 cu in	Part # PRE-H1-HKSP
Head Assembly w/ Hemi Pattern	2.200 Height Roller Springs	ARP Head Studs, Nuts & Washers	
Ductile Moly Seats Intake & Exhaust	Titanium Retainers - 10° Locks	Intake & Exhaust Gaskets	
11/32 - 2.400 SS x 1.840 SS Valves	Cast Aluminum Indy Valve Covers	Valve Cover Gaskets	
CNC Bowl Port, CNC Port Match	1x4 4500 Intake Big Volume		
CNC Chambers for 4.500 Bore	Complete PR Oil Rocker Kit		
			9,564.00

Pro Predator Head Kit Includes:		Engines over 600 cu in	Part # PRE-H1-HKP
Head Assembly w/ Hemi Pattern	2.200 Height Roller Springs	ARP Head Studs, Nuts & Washers	
Beryllium Seats Intake & Exhaust	Titanium Retainers - 10° Locks	Intake & Exhaust Gaskets	
11/32 - 2.450 Tit x 1.840 SS Valves	Cast Aluminum Indy Valve Covers	Valve Cover Gaskets	
Full CNC Porting 420cc or 460cc	Tunnel Ram Manifold 2x4500 Top		
CNC Chambers for 4.560 Bore	Complete PR Oil Rocker Kit		
			11,537.00

Head Kit Upgrade Options: Add to Kit			
440 Head Bolt Pattern			160.00
Mill & CC Chambers and Correct Intake Face			200.00
Titanium Intake Valves (2.400 or 2.450)			733.00
Titanium Exhaust Valves			742.00
Tunnel Ram Manifold with 2x4500 Top (Semi Pro Kit)			700.00
Tunnel Ram Plenum Spacer 1/2"			135.00
Install Spray Bars in Valve Covers			250.00
External Oil Line Kit			100.00

Heads - Bare & Assembled

PRE-H1-1HB	Hemi Pattern Bare	Beryllium Seats	Bronze Guides, CNC Chambers (with or without valve job)	3,400.00
PRE-H1-1WB	Wedge Pattern Bare	Beryllium Seats	Bronze Guides, CNC Chambers (with or without valve job)	3,560.00
PRE-H1-1H	Hemi Pattern Bare	Ductile Moly Seats	Bronze Guides, CNC Chambers (with or without valve job)	3,160.00
PRE-H1-1W	Wedge Pattern Bare	Ductile Moly Seats	Bronze Guides, CNC Chambers (with or without valve job)	3,320.00
PRE-H1-1HBAS	Hemi Pattern Assembled	Beryllium Seats	Titanium Intake & SS Exhaust Valves, 2.200 Roller Springs, Titanium Retainers	5,893.00
PRE-H1-1WBAS	Wedge Pattern Assembled	Beryllium Seats	Titanium Intake & SS Exhaust Valves, 2.200 Roller Springs, Titanium Retainers	6,053.00
PRE-H1-1HAS	Hemi Pattern Assembled	Ductile Moly Seats	SS Intake & Exhaust Valves, 2.200 Roller Springs, Titanium Retainers	4,920.00
PRE-H1-1WAS	Wedge Pattern Assembled	Ductile Moly Seats	SS Intake & Exhaust Valves, 2.200 Roller Springs, Titanium Retainers	5,080.00

CNC Porting

PRE-CNC-SM	CNC Bowl Port, CNC Port Match, CNC Chambers for 4.500 Bore, Cut for 2.400 x 1.840 Valves - for 540"-600" Engines	600.00
PRE-CNC-420	Full CNC Porting, CNC Chambers for 4.500 Bore, Cut for 2.400 x 1.840 Valves - for 540"-600" Engines	1,500.00
PRE-CNC-460	Full CNC Porting, CNC Chambers for 4.560 Bore, Cut for 2.450 x 1.840 Valves - for Engines over 600"	1,500.00

Manifolds - Indy Cast Aluminum

PRE-I4-2	Manifold 4500 Single Four, Torquer Small Volume	595.00
PRE-I4-3	Manifold 4500 Single Four, Horsepower Big Volume	1,195.00
PRE-I4-15	Tunnel Ram Manifold with 2x4500 Top	1,295.00
PRE-I4-15T	4500 Top for Tunnel Ram Manifold	145.00
PRE-I4-15SV1T	Tunnel Ram Manifold Top, 2x SV1	200.00
PRE-I4-15S	1/2" Plenum Spacer for Tunnel Ram Manifold	145.00
PRE-I4-15L	Tunnel Ram Linkage Kit	195.00

Rockers and Accessories

PRE-R4-48	Complete Rocker Kit (1.8 Ratio)	Custom Ratios Add 100.00	2,054.00
PRE-R4-49	Complete Rocker Kit (1.9 Ratio)	Custom Ratios Add 100.00	2,054.00
PRE-R4-5	Replacement Single Rocker w/ Shaft		140.00
PRE-R4-5A	Single Rocker Adjuster (Must Specify Push Rod has no oil hole or spray bar with oil hole) (ea.) (no nut)		25.00

Valve Covers - Indy Cast Aluminum

PRE-V2-7	As Cast Valve Covers (Bolts not included)	395.00
PRE-V2-7S	Spray Bar As Cast Valve Covers	695.00
PRE-V2-7PC	Black Powder Coated Cast Valve Covers	695.00
PRE-V2-7SPC	Spray Bar Black Powder Coated Cast Valve Covers	995.00
PRE-V2-7P	Polished Cast Valve Covers	695.00
PRE-V2-7SP	Polished Spray Bar Cast Valve Covers	995.00
PRE-V2-LOGO	Engrave Logo in Valve Covers	300.00
PRE-V2-454P	External #3 Stainless Oil Line Kit for Spray Bar Valve Covers	100.00

Offset Distributors

PRE-D3-100	Single Head Offset Distributor w/ MSD 5" Cap	795.00
PRE-D3-102	Dual Head Offset Distributor w/ MSD 5" Caps	1,195.00
PRE-D3-104	Small Block Chrysler Single head distributor (Designed for use w/6-71 Super Charger)	795.00

Bolts

PRE-H3-17	ARP Wedge Head Studs, Nuts, & Washers	295.00
PRE-H3-22	ARP Hemi Head Studs, Nuts, & Washers	295.00
PRE-H3-15	Valve Cover Bolts & Washers	40.00
PRE-H3-24	Intake Bolts & Washers	40.00
PRE-H3-28	Exhaust Bolts & Washers	40.00
PRE-H3-30	Exhaust Studs & Nuts	75.00

Misc. Parts

PRE-V2-100	Replacement Ductile Moly Seats - Intake (ea.)	30.00
PRE-V2-102	Replacement Ductile Moly Seats - Exhaust (ea.)	30.00
PRE-V2-200	Replacement Beryllium Seats (ea.)	48.00
PRE-V2-202	Replacement Valve Guide (ea.)	25.00
PRE-H6-32	CNC Header Flanges 2 1/4" or 2 3/8"	190.00

Gaskets

PRE-G1-216P	Intake Gasket	HEAD GASKETS PG. 25	35.00
PRE-G1-220P	Valve Cover Gasket		35.00
PRE-G1-222P	Exhaust Gasket		35.00

Valves

PRE-V1-12	2.400 Stainless, 11/32" Stem	247.00	
PRE-V1-13	1.840 Stainless, 11/32" Stem	238.00	
PRE-V1-12T	2.400 Titanium, 11/32" Stem .290 Tip Inserts	Add 120.00 for 5/16" Stem .290 Tip Inserts	980.00
PRE-V1-12245T	2.450 Titanium, 11/32" Stem .290 Tip Inserts	Add 120.00 for 5/16" Stem .290 Tip Inserts	980.00
PRE-V1-13T	1.840 Titanium, 11/32" Stem .290 Tip Inserts	Add 120.00 for 5/16" Stem .290 Tip Inserts	980.00

Springs

ALL-S2-26028	Roller Springs, 2.2 Installed, 1.677 OD, 345lb. Seat Pressure	650.00
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